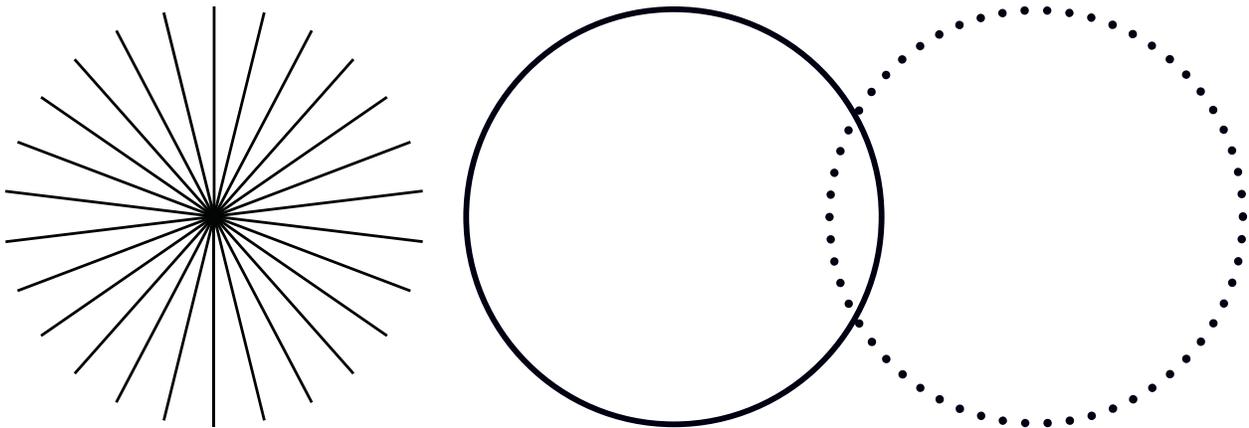


# Diamond Cx-10 and Cx-10LSP OEM Lasers

Preinstallation Manual





**Preinstallation Manual  
Diamond Cx-10 and Cx-10LSP  
OEM Lasers**



1280 Blue Hills Avenue  
Bloomfield, CT 06002

## *Diamond Cx-10 and Cx-10LSP OEM Lasers Preinstallation Manual*

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Should there be any difficulties with the laser or a need for any technical information, go to the Coherent website [www.coherent.com](http://www.coherent.com). If further assistance is still needed, contact Coherent Technical Support by email [customer.support@coherent.com](mailto:customer.support@coherent.com) or telephone, +1-734-456-3100. Be prepared to supply the model and laser head serial number of the laser system. Also include a description of the problem and any attempted corrective steps to the Product Support Engineer responding to the request.

Telephone coverage is available Monday through Friday (except U.S. holidays and company shutdowns). Inquiries received outside of normal office hours will be captured by the Coherent automatic answering system and will be quickly returned the next business day.

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# 1 Introduction

## 1.1 Signal Words and Symbols in this Manual

This documentation may contain sections in which particular hazards are defined or special attention is drawn to particular conditions. These sections are indicated with signal words in accordance with ANSI Z-535.6 and safety symbols (pictorial hazard alerts) in accordance with ANSI Z-535.3 and ISO 7010.

### 1.1.1 Signal Words

Four signal words are used in this documentation: **DANGER**, **WARNING**, **CAUTION** and **NOTICE**.

The signal words **DANGER**, **WARNING** and **CAUTION** designate the degree or level of hazard when there is the risk of injury:

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#### **DANGER!**

Indicates a hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.

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#### **WARNING!**

Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

---

---

#### **CAUTION!**

Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

---

The signal word "**NOTICE**" is used when there is the risk of property damage:

---

#### **NOTICE**

Indicates information considered important, but not hazard-related.

---

Messages relating to hazards that could result in both personal injury and property damage are considered safety messages and not property damage messages.

### 1.1.2

### Symbols

The signal words **DANGER**, **WARNING**, and **CAUTION** are always emphasized with a safety symbol that indicates a special hazard, regardless of the hazard level:



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This symbol is intended to alert the operator to the presence of additional information.

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This symbol is intended to alert the operator to the presence of important operating and maintenance instructions.

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This symbol is intended to alert the operator to the danger of exposure to hazardous visible and invisible laser radiation.

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This symbol is intended to alert the operator to the presence of dangerous voltages within the product enclosure that may be of sufficient magnitude to constitute a risk of electric shock.

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This symbol is intended to alert the operator to the danger of Electro-Static Discharge (ESD) susceptibility.

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This symbol is intended to alert the operator to the danger of crushing injury.

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This symbol is intended to alert the operator to the danger of a lifting hazard.

---

## 1.2

## Preface

This is a joint preinstallation manual covering the Diamond Cx-10 and the Cx-10LSP OEM lasers manufactured by Coherent. The LSP version has a higher peak power and restricted duty cycle limit of 50%. See Appendix A: “Cx-10LSP Version” in the operator’s manual for performance characteristics of the Cx-10LSP version. These lasers are OEM systems; they are designed as components which are to be inserted by the original equipment manufacturer (OEM) prior to delivery to the end user. Coherent requires that the user read “Laser Safety” (p. 9), before operating the laser.



---

### **NOTICE**

Read this manual carefully before operating the laser for the first time. Failure to follow the instructions and safety precautions in this manual can result in serious injury or death. Special attention must be given to the material in “Laser Safety” (p. 9), that describes the safety features built into the laser. Keep this manual with the product and in a safe location for future reference.

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### **DANGER!**

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

---

## **1.3 Export Control Laws Compliance**

It is the policy of Coherent to comply strictly with U.S. export control laws.

Export and re-export of lasers manufactured by Coherent are subject to U.S. Export Administration Regulations, which are administered by the Commerce Department. In addition, shipments of certain components are regulated by the State Department under the International Traffic in Arms Regulations.

The applicable restrictions vary depending on the specific product involved and its destination. In some cases, U.S. law requires that U.S. Government approval be obtained prior to resale, export or re-export of certain articles. When there is uncertainty about the obligations imposed by U.S. law, clarification must be obtained from Coherent or an appropriate U.S. Government agency.

Products manufactured in the European Union, Singapore, Malaysia, Thailand: These commodities, technology, or software are subject to local export regulations and local laws. Diversion contrary to local law is prohibited. The use, sale, re-export, or re-transfer directly or indirectly in any prohibited activities are strictly prohibited.

## **1.4 Notice Concerning Regulatory Status of Diamond Series Lasers**

This laser component does not include all safety features that are required by the United States Food and Drug Administration (FDA), Center for Devices and Radiological Health (CDRH) in laser systems sold to end users. It is sold solely to qualified manufacturers who in their end product, supply interlocks, indicators, and other required safety features, in full compliance with 21 CFR 1040, Subchapter J and/or other applicable national and local regulations.

## **1.5 Notice Concerning Warranty**

Operation or handling of this laser component, inconsistent with this manual, may void the warranty.

## **1.6 The Preinstallation Manual**

This preinstallation manual is designed to familiarize the user with the Cx-10 systems and its designated use. It contains important information on how to install the laser system safely, properly, and most efficiently. Observing these instructions helps to avoid danger, reduce repair costs, and downtimes and increase the reliability and lifetime of the laser system.

This manual describes the physical hazards related to the laser system, the means of protection against these hazards, and the safety features incorporated in the design of the laser system.

### **1.6.1 Intended Audience**

The preinstallation manual is intended for all persons that are to work on or with the laser system.

### **1.6.2 Numbering of Sections, Pages and Instructions**

The sections are numbered continuously. The name of the section appears in the upper outside corner of every odd page. Each section ends with an even page number. Consequently, certain even pages at the ends of sections will be intentionally left blank.

The pages of this manual are numbered continuously by section. The page number appears in the bottom center of every page.

Each step within a procedure is sequentially numbered. Each procedure starts with the step number one.

### 1.6.3 Cited Standards

Unless otherwise stated, all technical standards cited in this manual relate to the latest version of the standard that is applicable at the date of the publication of this manual.

This information is in compliance with the Performance Standards for Laser Products, 'United States Code of Federal Regulations, 21 CFR 1040.10(d). In many cases, the international standards (ISO and IEC standards) have been adopted wholly or in part by national or regional standards authorities and are known locally under the designation assigned by this authority. For instance, the IEC 60825-1 has been adopted by the European Committee for Standardization as the standard EN 60825-1 and, in turn, by various national standards authorities as standards such as DIN EN 60825 (Germany) and BS EN 60825 (United Kingdom). The exact content, number and revision date of the national standard may, however, vary from that of the corresponding international standard. For further information, contact the publisher of the respective national standard.

## 1.7 Laser Terminology

ISO 11145 ("Optics and Optical Instruments - Lasers and Laser Related Equipment - Vocabulary and Symbols") contains a list of laser terminology.

To prevent misunderstandings, the Cx-10 documentation strictly differentiates between "laser" and "laser system". Thus "start laser system" means that the power is off and shall be turned on. To "start the laser" means to switch on the laser beam and start laser operation.

Laser	Consists of an amplifying medium capable of emitting coherent radiation by means of stimulated emission.
Laser System	A laser, where the radiation is generated, together with essential additional facilities that are necessary to operate the laser (e.g. cooling, power, and gas supply).

In addition to the terminology used by ISO 11145, IEC 60825-1 uses the term "laser product". This term relates to any product or assembly of components which constitutes or is intended to incorporate a laser. In other words, the term "laser product" can be used in conjunction with any of the definitions contained in ISO 11145.

## 1.8 Units of Measurements

In this manual, units of measurement are used according to the metric system (international system of units (SI)), e.g. meter, millimeter, square meter, cubic meter, liter, kilogram, bar, pascal; and imperial system, e.g. tons, pounds, and ounces; gallons and quarts; miles, yards, feet, and inch.

Temperatures are primarily indicated in degrees Celsius (°C) and Fahrenheit (°F).

The water hardness is indicated in parts per million (ppm; American Hardness).

## 1.9 Feedback Regarding Documentation

If there are any comments regarding the documentation provided, contact the Coherent Documentation Department.

In any correspondence, provide the following:

- the document part number, revision, and date of issue,
- the section number, page number and, where applicable, the procedure step number,
- a description of any errors,
- a proposal for improvements.

### 1.9.1 Feedback Email Address

Email [documentation.support@coherent.com](mailto:documentation.support@coherent.com)



## 2 Laser Safety




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This user information is in compliance with the following standards for Light-Emitting Products IEC 60825-1 / EN 60825-1 “*Safety of laser products - Part 1: Equipment classification and requirements*” and CDRH 21 CFR Title 21 Chapter 1, Subchapter J, Part 1040 “*Performance standards for light-emitting products*”.

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**WARNING!**

**LASER RADIATION - AVOID EYE OR SKIN EXPOSURE TO DIRECT OR SCATTERED RADIATION CLASS 4 LASER PRODUCT!**

---




---

**WARNING!**

**Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.**

---

This laser safety section must be reviewed thoroughly prior to operating the Cx-10 laser system. Safety instructions presented throughout this manual must be followed carefully.

### 2.1 Hazards

Hazards associated with lasers generally fall into the following categories:

- Biological hazards from exposure to laser radiation that may damage the eyes or skin
- Electrical hazards generated in the laser power supply or associated circuits
- Chemical hazards resulting from contact of the laser beam with volatile or flammable substances, or released as a result of laser material processing

The above list is not intended to be exhaustive. Anyone operating the laser must consider the interaction of the laser system with its specific working environment to identify potential hazards.

## 2.1.1 Optical Safety

Laser light, because of its optical qualities, poses safety hazards not associated with light from conventional light sources. The safe use of lasers requires all operators, and everyone near the laser system, to be aware of the dangers involved. Users must be familiar with the instrument and the properties of coherent, intense beams of light.

The safety precautions listed below are to be read and observed by anyone working with or near the laser. At all times, ensure that all personnel who operate, maintain or service the laser are protected from accidental or unnecessary exposure to laser radiation exceeding the accessible emission limits defined in the laser safety standards.



---

**WARNING!**

**Direct eye contact with the output beam from the laser may cause serious eye injury and possible blindness.**

---

The greatest concern when using a laser is eye safety. In addition to the main beam, there are often many smaller beams present at various angles near the laser system. These beams are formed by specular reflections of the main beam at polished surfaces such as lenses or beamsplitters. While weaker than the main beam, such beams may still be sufficiently intense to cause eye damage.

Laser beams are powerful enough to burn skin, clothing, or combustible materials, even at some distance. They can ignite volatile substances such as alcohol, gasoline, ether, and other solvents, and can damage light-sensitive elements in video cameras, photomultipliers, and photodiodes. The user is advised to follow the control measures below.

### 2.1.1.1

#### Recommended Precautions and Guidelines

1. Observe all safety precautions in this operator's manual.
2. Always wear appropriate eyewear for protection against the specific wavelengths and laser energy being generated. See "Laser Safety Eyewear" for additional information.
3. Avoid wearing watches, jewelry, or other objects that may reflect or scatter the laser beam.
4. Stay aware of the laser beam path, particularly when external optics are used to steer the beam.
5. Provide enclosures for beam paths whenever possible.
6. Block the beam before applying tools such as Allen wrenches or ball drivers to external optics.

7. Limit access to the laser to trained and qualified users who are familiar with laser safety practices. When not in use, lasers should be shut down completely and made off-limits to unauthorized personnel.
8. Terminate the laser beam with a light-absorbing material. Laser light can remain collimated over long distances and therefore presents a potential hazard if not confined. It is good practice to operate the laser in an enclosed room.
9. Post laser warning signs in the area of the laser beam to alert those present.
10. Exercise extreme caution when using solvents in the area of the laser.
11. Never look directly into the laser light source or at scattered laser light from any reflective surface, even when wearing laser safety eyewear. Never sight down the beam.
12. Set up the laser so that the beam height is either well below or well above eye level.
13. Avoid direct exposure to the laser light. Laser beams can easily cause flesh burns or ignite clothing.
14. Advise all of those working with or near the laser of these precautions.

### 2.1.1.2

#### **Laser Safety Eyewear**

Always wear appropriate laser safety eyewear for protection against the specific wavelengths and laser energy being generated. The appropriate eye protection can be calculated as defined in the “EN 207 Personal eye protection equipment - Filters and eye-protectors against laser radiation (laser eye-protectors)”, in other national or international standards (e.g. ANSI, ACGIH, or OSHA) or as defined in national safety requirements. Anyone working with or near the Cx-10 laser must wear laser safety eyewear with an OD (Optical Density) rating 5 eye protection.



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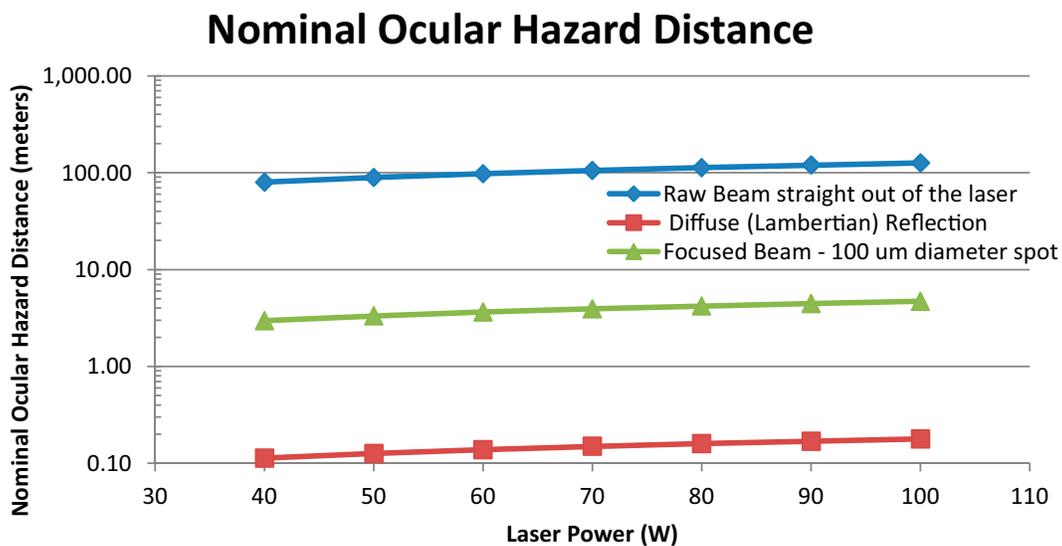
#### **CAUTION!**

**Laser safety eyewear protects the user from accidental exposure to laser radiation by blocking light at the laser wavelengths. However, laser safety eyewear may also prevent the operator from seeing the beam or the beam spot. Exercise extreme caution even while wearing safety glasses.**

---

### 2.1.1.3 Viewing Distance

The Cx-10 lasers produce optical power levels that are dangerous to the eyes and skin if exposed directly or indirectly. These products must be operated only with proper eye and skin protection at all times. Never view directly emitted or scattered radiation with unprotected eyes. When viewing the laser during operation, the operator must maintain the Nominal Ocular Hazard Distance (NOHD) between the laser or scattered radiation and the operator's eyes. Figure 2-1 summarizes the NOHD for the power range of the Cx-10 for direct viewing of the collimated beam along with two other common configurations. The NOHD in this figure is based on the Maximum Permissible Exposure (MPE = 0.1 W/cm<sup>2</sup>) level for each power condition as specified in ANSI Z136.1 and IEC 60825-1.



**Figure 2-1. Nominal Ocular Hazard Distance (NOHD) for indicated conditions calculated per ANSI Z136.1-2007**

### 2.1.2 Electrical Safety

#### 2.1.2.1 RF Power Module

The Cx-10 RF power module requires 48 VDC input voltage. This voltage and other voltages derived within this laser can be lethal. Every portion of the electrical system should be treated as if it were at a dangerous voltage level.

All units are designed to be operated as assembled. Warranty will be voided if the laser head, the controller, or the cable is disassembled.



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**DANGER!**

Normal operation of the Cx-10 does not require access to the power supply circuitry. Removing the power supply cover will expose the user to potentially lethal electrical hazards. Contact an authorized service representative before attempting to correct any problem with the power supply.

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### 2.1.2.2

#### Laser Head

High voltages are present in the laser head when the power is on. There are no serviceable parts or optics within the laser head. Do not remove any covers or make any adjustments to any screw.



---

**DANGER!**

To avoid potentially fatal electrical shock hazards from electrical equipment, follow all applicable electrical codes such as (in the U.S.) the National Electrical Code.

---

### 2.1.2.3

#### Recommended Precautions and Guidelines

The following precautions must be observed by everyone when working with potentially hazardous electrical circuitry:



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**DANGER!**

When working with electrical power systems, the rules for electrical safety must be strictly followed. Failure to do so could result in the exposure to lethal levels of electricity.

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1. Disconnect main power lines before working on any electrical equipment when it is not necessary for the equipment to be operating.
2. Do not short or ground the power supply output. Protection against possible hazards requires proper connection of the ground terminal on the power cable, and an adequate external ground. Check these connections at the time of installation, and periodically thereafter.

3. Never work on electrical equipment unless there is another person nearby who is familiar with the operation and hazards of the equipment, and who is competent to administer first aid.
4. When possible, keep one hand away from the equipment to reduce the danger of current flowing through the body if a live circuit is touched accidentally.
5. Always use approved, insulated tools.

## **2.2 Safety Features and Compliance with Government Requirements**

The following features are incorporated into the instrument to conform to several government requirements:

### **United States of America:**

The applicable United States Government requirements are contained in 21 CFR, Subchapter J, Part 1040 administered by the Center for Devices and Radiological Health (CDRH).

Integrators who incorporate a Cx-10 laser into other products that they introduce into United States commerce are defined in the law as manufacturers who are thus required to manufacture their products to conform to the Federal standard, certify them, and submit product reports to the CDRH.

For jurisdictions outside of the United States, it is the responsibility of the buyer of this laser device to ensure that it meets the local laser safety requirements.

### **Europe:**

The European Community requirements for product safety are specified in the Low Voltage Directive (LVD) (published in 2014/35/EU). The Low Voltage Directive requires that lasers comply with the standard EN 61010-1/IEC 61010-1 "Safety Requirements For Electrical Equipment For Measurement, Control and Laboratory Use" and EN 60825-1/IEC 60825-1 "Safety of Laser Products". Compliance of this laser with the European requirements is certified by the CE mark.

### **United Kingdom (England, Wales, and Scotland):**

The United Kingdom requirements for product safety are specified in the Electrical Equipment (Safety) Regulations 2016 (published in SI 2016/1101). The Electrical Equipment (Safety) regulations requires that lasers comply with the standard EN 61010-1/IEC 61010-1 "Safety Requirements for Electrical Equipment for Measurement, Control, and Laboratory Use" and EN 60825-1/IEC 60825-1 "Safety of Laser Products". Compliance of this laser with the United Kingdom requirements is certified by the UKCA mark.

### 2.2.1 Laser Classification

Governmental standards and requirements specify that the laser must be classified according to the output power or energy and the laser wavelength. The Cx-10 is classified as Class 4 based on 21 CFR, Subchapter J, Part 1040, section 1040.10 (c) and/or IEC/EN 60825-1;2007, Clause 8 and IEC/EN 60825-1:2014, Clause 4. In this manual, the classification will be referred to as Class 4.

### 2.2.2 Protective Housing

The laser head is enclosed in a protective housing that prevents human access to radiation in excess of the limits of Class radiation as specified in the 21CFR, Part 1040 Section 1040.10 (f)(1) and EN 60825-1/IEC 60825-1 Clause 6.2 except for the output beam, which is Class 4.

### 2.2.3 Protective Covers (Safety Interlocks)

The laser's protective covers are not interlocked and should only be removed by trained service technicians.



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**WARNING!**

Use of controls or adjustments, or performance of procedures other than those specified herein, may result in hazardous radiation exposure.

---



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**DANGER!**

To avoid potentially fatal electrical shock hazards from electrical equipment, follow all applicable electrical codes such as (in the U.S.) the National Electrical Code.

---

## **2.3 Compliance to Standards Relevant to CE and UKCA Mark**

The Cx-10 lasers are OEM products, and are sold as components for integration into complete laser systems by a system integrator. These products are tested and marked as independent products in the European Community (CE) and the United Kingdom (UKCA). For specific details regarding what applicable compliance directives and standards the products have been tested to, refer to the EU Declaration of Conformity and/or the UKCA Declaration of Conformity which are available upon request from Coherent, per contact information on p. ii of this manual.

Compliance to applicable standards for a particular laser tool incorporating Cx-10 lasers must be demonstrated by the manufacturer of the complete system. The primary issue for the system integrator is to design covers, shielding, grounding, routing of electrical cable assemblies, and control elements with the proper safety features so that during subsequent testing the system meets the appropriate standards.

## **2.4 Environmental Compliance**

This section describes compliance with various environmental regulator directives to identify hazardous substances.

### **2.4.1 Electromagnetic Compatibility**

Compliance of this laser with the Electromagnetic Compatibility (EMC) requirements is certified by the CE mark and the UKCA mark. For more information about the CE/UKCA mark see “Compliance to Standards Relevant to CE and UKCA Mark” (p. 16).

Each application and installation is unique, and in some cases, the user may experience Electromagnetic Interference (EMI) noise being emitted from various electronic components. This laser uses high-frequency RF (100 MHz). While adequate countermeasures have been taken to suppress this emission to meet the requirements stated on the Declaration of Conformity, the user may wish to employ additional measures to suppress the EMI to reduce the emissions further. Standard methods of reducing the EMI are:

1. Use of shielded control cables grounded on both ends
2. Addition of appropriate ferrite beads to cables connected to the beam source.

## **2.4.2 RoHS Compliance**

Coherent product(s) conform to all applicable requirements of the EU-RoHS Directive (2011/65/EU) and subsequent Amendment Directives including Directive (EU) 2015/863. Compliance Declarations are available upon request.

## **2.4.3 China-RoHS Compliance**

Coherent product(s) conform to all applicable requirements of Restriction of Hazardous Substances Regulation SJ/T 11364-2014 commonly referred to as China-RoHS.

The China RoHS Hazardous Substance Marking Table is located in the shipping document packet shipped with the product (or laser system).

## **2.4.4 REACH Compliance**

Coherent product(s) conform to all applicable requirements of the EU-REACH Regulation, (1907/2006). Compliance Declarations are available upon request.

## **2.4.5 Waste Electrical and Electronic Equipment**

Coherent product(s) conform to all applicable requirements of the EU Waste Electrical and Electronic Equipment (WEEE)- Directive (2012/19/EU). WEEE management also covers EU Directive 2006/66/EC-EU Battery Directive and Directive 94/62/EC on Packaging and Packaging Waste. Do not dispose of these products or packaging as unsorted municipal waste.

Coherent joins approved compliance organizations to meet its collection and recycling obligations. For further information, please contact:

Email: [info@rene-europe.com](mailto:info@rene-europe.com)

Phone: +49 (0) 8266-869806

Website: [www.rene-europe.com](http://www.rene-europe.com)

## 2.5 Location of Safety Labels

Refer to Figure 2-2 for a location and descriptions of all required safety labels. These include warning labels indicating removable or displaceable protective housings, apertures through which laser radiation is emitted, and labels of certification and identification [21 CFR § 1040.10(g), 21 CFR § 1010.2, and 21 CFR § 1010.3/ EN 60825-1/IEC 60825-1, Clause 7].

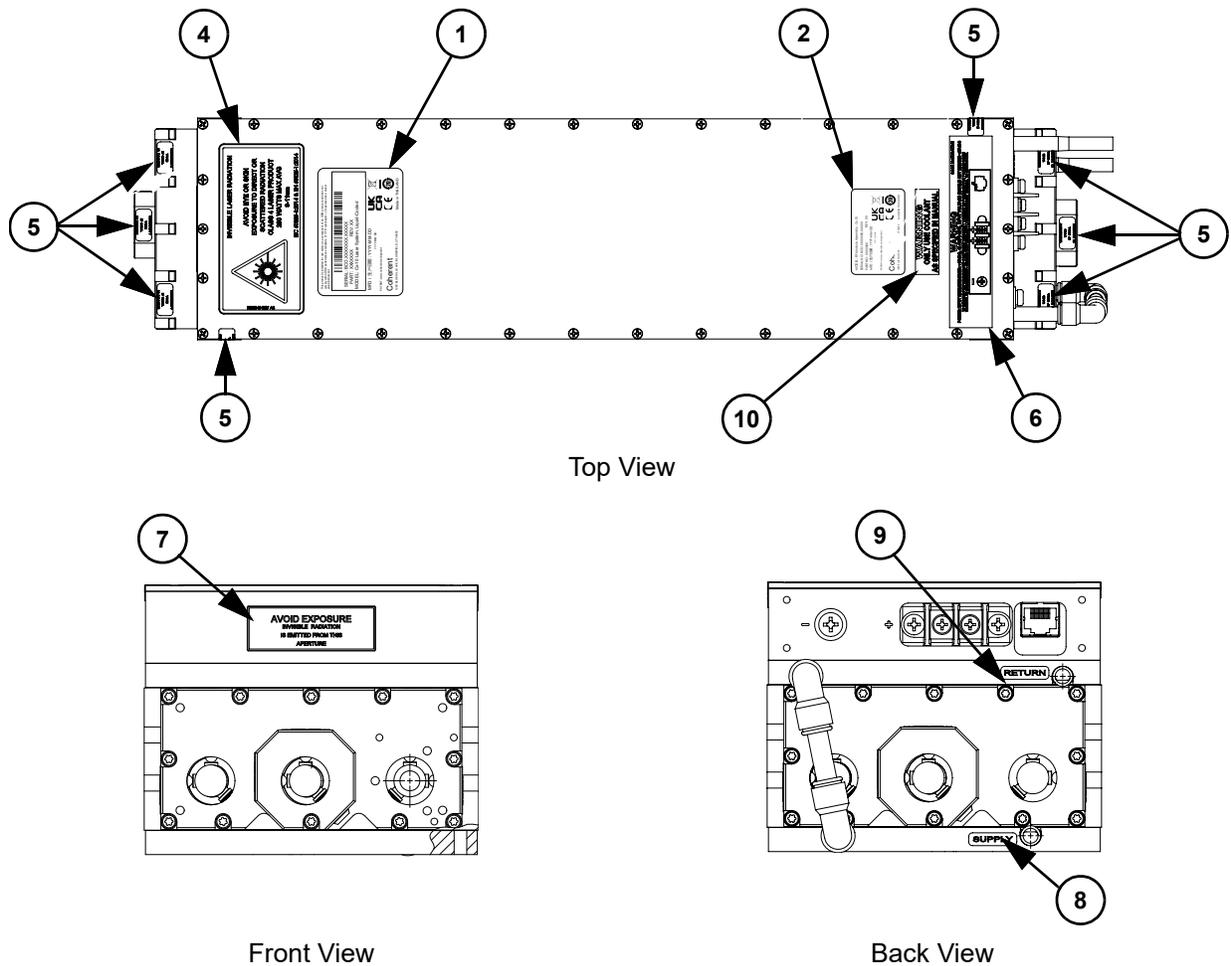
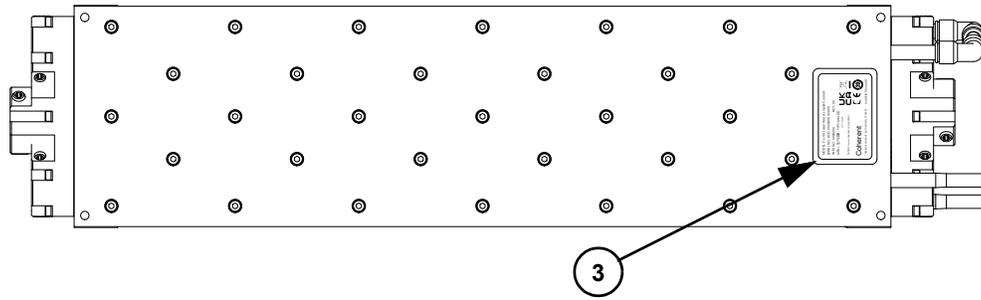


Figure 2-2. Location of Safety Labels (Sheet 1 of 4)



Bottom Back View

This product is intended for use solely as a component of an OEM product and does not comply with CDRH performance standards, 21 CFR subchapter J, if operated as a stand-alone instrument.



SERIAL: BCO.XXXXXXX.XXXXX  
 PART: XXXXXXXX REV: XX  
 MODEL: Cx-10 X.X Laser System

MFD / 生产日期: YYYY-MM-DD  
 YYYY-MM-DD

PATENT: www.coherent.com/patent

**Coherent**  
 1280 BLUE HILLS AVE, BLOOMFIELD, CT 06002



Made in THAILAND

Cx-10 Laser System

This product is intended for use solely as a component of an OEM product and does not comply with CDRH performance standards, 21 CFR subchapter J, if operated as a stand-alone instrument.



SERIAL: BCO.XXXXXXX.XXXXX  
 PART: XXXXXXXX REV: XX  
 MODEL: Cx-10LSP X.X Laser System

MFD / 生产日期: YYYY-MM-DD  
 YYYY-MM-DD

PATENT: www.coherent.com/patent

**Coherent**  
 1280 BLUE HILLS AVE, BLOOMFIELD, CT 06002



Made in THAILAND

Cx-10LSP Laser System

1. Identification Label - Laser System

MODEL: RF Module Assembly, Cx-10  
 SERIAL NO: BCO.XXXXXXX.XXXXX  
 PART NO: XXXXXXXX REV: XX  
 MFD / 生产日期: YYYY-MM-DD  
 YYYY-MM-DD

PATENT: www.coherent.com/patent

**Coherent**  
 1280 BLUE HILLS AVE, BLOOMFIELD, CT 06002



MADE IN THAILAND

Cx-10 RF Module

MODEL: RF Module Assembly, Cx-10SLP  
 SERIAL NO: BCO.XXXXXXX.XXXXX  
 PART NO: XXXXXXXX REV: XX  
 MFD / 生产日期: YYYY-MM-DD  
 YYYY-MM-DD

PATENT: www.coherent.com/patent

**Coherent**  
 1280 BLUE HILLS AVE, BLOOMFIELD, CT 06002



MADE IN THAILAND

Cx-10LSP RF Module

2. Identification Label - RF Module

MODEL: Cx-10L Laser Head, Liquid-Cooled  
 SERIAL NO: BCO.XXXXXXX.XXXXX  
 PART NO: XXXXXXXX REV: XX  
 MFD / 生产日期: YYYY-MM-DD  
 YYYY-MM-DD

PATENT: www.coherent.com/patent

**Coherent**  
 1280 BLUE HILLS AVE, BLOOMFIELD, CT 06002



MADE IN THAILAND

Cx-10 Laser Head

MODEL: Cx-10SLP X.X Laser Head, Liquid-Cooled  
 SERIAL NO: BCO.XXXXXXX.XXXXX  
 PART NO: XXXXXXXX REV: XX  
 MFD / 生产日期: YYYY-MM-DD  
 YYYY-MM-DD

PATENT: www.coherent.com/patent

**Coherent**  
 1280 BLUE HILLS AVE, BLOOMFIELD, CT 06002

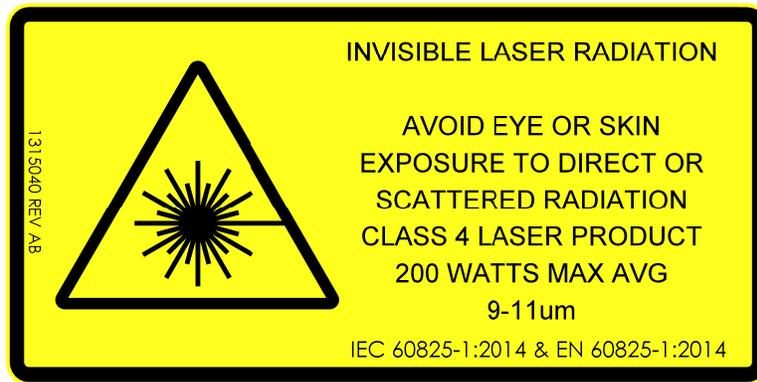


MADE IN THAILAND

Cx-10LSP Laser Head

3. Identification Label - Laser Head

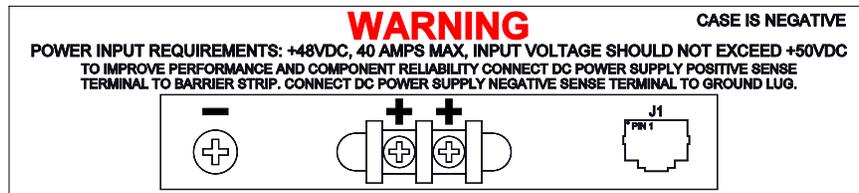
Figure 2-2. Location of Safety Labels (Sheet 2 of 4)



4. Danger of Laser Radiation Label



5. Tamper Proof Label



6. Voltage Warning Label



7. Warning Aperture Label



8. Coolant Supply Label



9. Coolant Return Label

Figure 2-2. Location of Safety Labels (Sheet 3 of 4)



10. Coolant Warning

**Figure 2-2. Location of Safety Labels (Sheet 4 of 4)**

## **2.6 Sources of Additional Information**

The following are sources for additional information on laser safety standards and safety equipment and training.

### **2.6.1 Laser Safety Standard**

*American National Standard for Safe Use of Lasers*  
ANSI Z136 Series  
American National Standards Institute (ANSI)  
[www.ansi.org](http://www.ansi.org)

*Performance standards for light-emitting products*  
21 CFR Title 21 Chapter 1, Subchapter J, Part 1040  
U.S. Food and Drug Administration  
[www.fda.gov](http://www.fda.gov)

### **2.6.2 Publications and Guidelines**

*Safety of laser products - Part 1: Equipment classification and requirements*  
IEC 60825-1

*Safety of laser products - Part 14: A user's guide*  
IEC 60825-1

*Safety Requirements For Electrical Equipment For Measurement, Control and Laboratory Use*  
IEC 61010-1 / EN 61010-1

International Electrotechnical Commission (IEC)  
[www.iec.ch](http://www.iec.ch)

*A Guide for Control of Laser Hazards*  
American Conference of Governmental  
and Industrial Hygienists (ACGIH)  
[www.acgih.org](http://www.acgih.org)

*Laser Safety Guide*  
Laser Institute of America  
[www.lia.org](http://www.lia.org)

### **2.6.3 Equipment and Training**

*Coherent Web Site*  
Laser Safety Page, Laser Safety Awareness Training Video  
[www.coherent.com](http://www.coherent.com)

# 3 System Description

## 3.1 Introduction

In this section, specifications and characteristics of the Cx-10 laser will be discussed. Characteristics to be discussed include mechanical, thermal, electrical, and optical interfaces; and environmental requirements and limitations.

The Cx-10 laser is a sealed-off, RF-excited CO<sub>2</sub> laser, capable of continuous wave (CW) or modulated operation. From the laser safety point of view, this laser is considered to be a component and must be integrated into a system by a qualified original equipment manufacturer (OEM) prior to delivery to the end user. See “Safety Features and Compliance with Government Requirements” (p. 14) for a complete discussion of laser safety issues.

## 3.2 Purpose of This Manual

This manual is designed to assist the OEM during the integration of the Cx-10 laser. It contains information on the performance and operation of the laser as well as installation and control methods.

This OEM manual is intended to be used by trained staff during the process of integration into a laser tool.

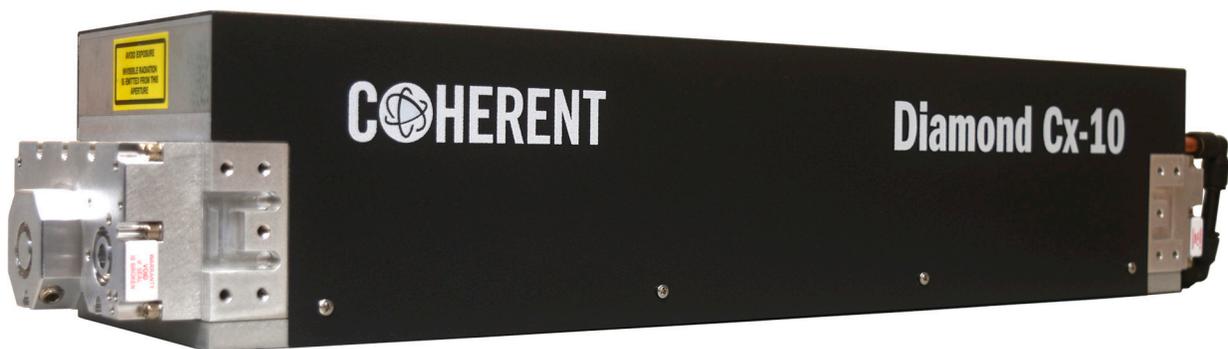


Figure 3-1. Cx-10 Liquid-Cooled Laser

## **3.3 Specifications and Input Requirements**

Table 3-1 (p. 26) provides configurations and facility requirements for the Cx-10 laser. Laser performance specifications are provided in the Cx-10 data sheet available online at [www.coherent.com](http://www.coherent.com) and in the test report provided with each laser.

Figure 3-1 illustrates the baseline configuration (i.e., without any optional hardware additions or deletions) of the Cx-10 laser. Each laser system consists of a laser head assembly and an integrated radio frequency (RF) power supply. The RF power module converts 48 VDC electrical power to radio frequency power.

Connection of the customer-supplied DC power supply to the Cx-10 is via a barrier strip with screw terminals on the RF power module. These terminals should also be used for the connection of wires for remote voltage sensing. Such sensing is recommended to control the voltage at the input to the RF power module more precisely.

## **3.4 Hardware Overview**

The Cx-10 laser is a waveguide, carbon dioxide (CO<sub>2</sub>) laser. RF electric fields provided by the RF power module excite the CO<sub>2</sub> gas mixture. The standard configurations of this laser operate at wavelengths between 9 μm and 11 μm in the infrared region of the electromagnetic spectrum.

### **3.4.1 DC Input Power**

DC input power is provided by the user through customer-supplied bus wiring, which goes to the RF power module. The RF power module converts this DC electrical power into RF power, which is used to excite the gas in the laser head. The DC power supply requirements are discussed in detail in “DC Power Supply Requirements” (p. 44).

## **3.5 Cooling Requirements**

Total heat dissipation for the laser is specified in Table 3-1 (p. 26). The laser head typically dissipates 1200 W from its base surface while the RF power module typically dissipates 300W, for a total typical heat dissipation of 1,550 W (maximum total heat dissipation is 1,700 W). The Cx-10 must be provided adequate cooling to keep the laser operating temperature within acceptable limits. The cooling method that is used must not induce stresses that will result in misalignment of the laser resonator.

### 3.5.1 Liquid Cooling of the Cx-10

Installation requirements related to the liquid cooling of the Cx-10 laser are discussed in detail in “Liquid Cooling” (p. 32). This section is a quick overview only. Figure 4-2 shows the recommended connection system from the customer-supplied refrigerated recirculator to the Cx-10 laser system.

It is mandatory that the outlet water from the refrigerated water re-circulator be delivered only to the inlet water connection on the laser. The outlet port on the laser delivers used water back to the recirculator. Refer to Figure 4-2 (p. 30). A customer provided flow switch or interlock device must be installed in the cooling water return line to detect the presence of cooling water at the required flow rate, and to shut down the laser if adequate coolant flow is not present.



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**NOTICE!**

To avoid damage to the laser, never operate the laser without a supply of cooling water meeting the requirements indicated in Table 3-1 (p. 26).

---

### 3.6 Laser Head

The laser head takes RF input power and converts some of it to laser radiation. The rest of the RF input power is exhausted as waste heat. For the Cx-10 liquid-cooled laser, this waste heat is exhausted into the cooling water that flows through the laser head. The laser head consists of the folded optical waveguide resonator, the all-metal gas envelope structure, and RF power module. Infrared laser radiation is emitted from the optical aperture. Pictures and dimensions drawings for the Cx-10 liquid-cooled laser is shown in Figure 3-1 (p. 23) and Figure 4-2 (p. 30).

### 3.7 RF Power Module

The Cx-10 RF power module converts DC input power to RF energy, which is sent to the laser head. Heat from the RF power module is exhausted into the liquid cooling water. An RJ-45-type connector is used to control the laser system. All of the user interfaces (DC power cooling water, and signal interface) are on one panel of the RF power module.

### 3.8 Configuration & Facility Requirements

Table 3-1 provides configuration and facility requirements for the Cx-10 laser. Laser performance specifications are provided in the Cx-10 data sheet available online at [www.coherent.com](http://www.coherent.com) and in the test report provided with each laser.

**Table 3-1. Configuration & Facility Requirements**

Parameter	Value
Weight	14.5 kg (32 lbs)
Dimensions (L x W x H)	563 x 132 x 106 mm (22.17 x 5.20 x 4.17 in.)
Input Power	48 VDC, 38 A
Heat Dissipation (W)	≤ 1700
Maximum Case Temperature	< 60°C (140°F)
Operating Environment	
Temperature	5 to 45°C (41 to 113°F)
Altitude	≤ 2,000 m (< 6,500 ft.)
Humidity	Non Condensing ≤ 95%
Shipping/Storage Environment	- 10°C to +60°C (14 - 140°F), Non-condensing
Coolant	Distilled or deionized water plus corrosion inhibitor (see “Coolant Composition” (p. 36) and “Alternative Coolant Composition” (p. 39))
Coolant Flow Rate	≥ 5.7 lpm (1.5 gpm)
Maximum Coolant Pressure	827 kPa (120 psi)
Max. Pressure Differential (at 1.5 gpm)	< 206 kPa (30 psig)
Coolant Temperature	15°C - 30°C (59 to 86°F)
Recommended DC Power Cables (2 Red and 2 Black)	
DC Cable Length (each)	3 m (10 ft.)
DC Cable Wire Gauge (each)	AWG 10
The above values subject to change without notice. Refer to the data sheet available online at <a href="http://www.coherent.com">www.coherent.com</a>	

# 4 Utility Requirements and System Installation



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**NOTICE!**

Before installation, it is essential that the customer read this manual thoroughly. It is important that the user become familiar with all aspects of the installation and operation of the Cx-10 laser system, including and specifically the information contained in “Laser Safety” (p. 9).

---

## 4.1 Unpacking and Inspection

Before unpacking the laser components, inspect the shipping carton for evidence of rough handling, and note any damage. If damage to the shipping carton is evident, request the carrier's agent be present when the unit is unpacked. Inform the shipping carrier and Coherent of any evidence of damage in shipment. The Buyer and its shipping carrier are responsible for any damage which occurs during shipment.

### 4.1.1 Verifying Delivery

The shipping container contains the following:

- Laser system with integrated RF power module
- Final Test Sheet

If any of these items are missing, report this to Coherent immediately.

### 4.1.2 Shipping Container and Packing Materials

Coherent recommends that the shipping box and packing materials be saved. These will be required if the laser system is to be shipped to another location after initial installation, or returned for service or replacement.

If the original shipping carton is unavailable, contact Coherent Product Support to purchase a new one.

### 4.1.3 Protective Shipping Tape

The front of the Cx-10 laser head is protected by a blue adhesive film or tape (see Figure 4-1). This tape is designed to protect the optics during shipping and must be removed prior to operating the laser.



---

**NOTICE!**

To avoid damage, the blue protective tape must be removed **BEFORE** operating the laser.

---



**Figure 4-1. Protective Shipping Tape**

### 4.1.3.1

#### Tape Removal

To remove the protective tape:

1. Pinch one corner of the tape between the thumb and index fingers.
2. Gently pull the tape off of the laser.
3. Discard the tape and do not place the tape anywhere near or on the laser.

## 4.2

### Safety Issues in Laser Installation

Installation of the Cx-10 laser must comply with all applicable electrical safety and laser safety laws and regulations. Review "Laser Safety" (p. 9) for important information relating to safety.

The negative (return) side of the DC input connection to the Cx-10 RF power module is connected internally to the chassis. The user must assure that the system into which the Cx-10 is built protects against the possibility that the Cx-10 laser head or RF power module chassis could be at a hazardous voltage and that personnel could be exposed to these voltages.



---

#### **DANGER!**

**To avoid potentially fatal electrical shock hazards from electrical equipment, be sure to follow all applicable electrical codes such as (in the U.S.) the National Electrical Code (NEC).**

---

The laser must be secured properly to avoid the possibility of the laser shifting unexpectedly during operation, creating a hazardous condition. The location of the output beam of the Cx-10 laser head is shown in Figure 4-2 (p. 30). The laser output is emitted from the aperture shown in the referenced figures and propagates within a full cone angle up to 5°. The acceptance angle of the system aperture must intercept all of the output of the laser.

It is also extremely important to understand the direction, divergence, and magnitude of all reflections that will occur from optical surfaces. Infrared (IR) beams, such as those from Cx-10 lasers, can also be located with commercially available IR screens, such as those produced by Macken Instruments, Inc. [Tel. (707) 566-2110]. Coherent recommends that all beam propagation paths be enclosed and that personnel operating the laser be qualified optical technicians who are familiar with this type of hardware.

## 4.3 Mechanical Mounting

The dimensions for the Cx-10 laser head are shown in Figure 4-2. Mechanical mounting of the Cx-10 laser head must result in no distortion or stress to the laser head in any way. Otherwise, optical alignment and power stability could be adversely affected.

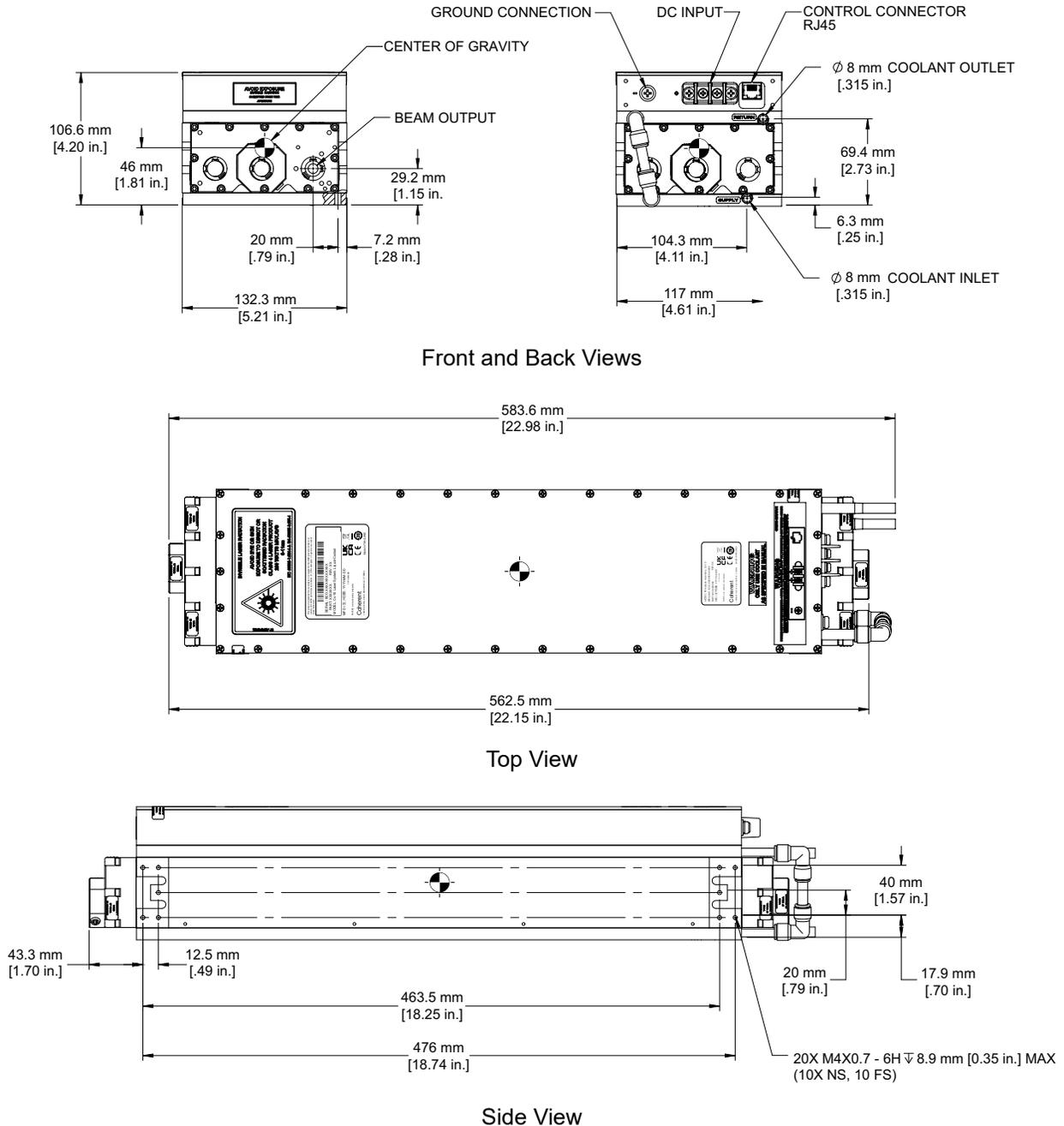
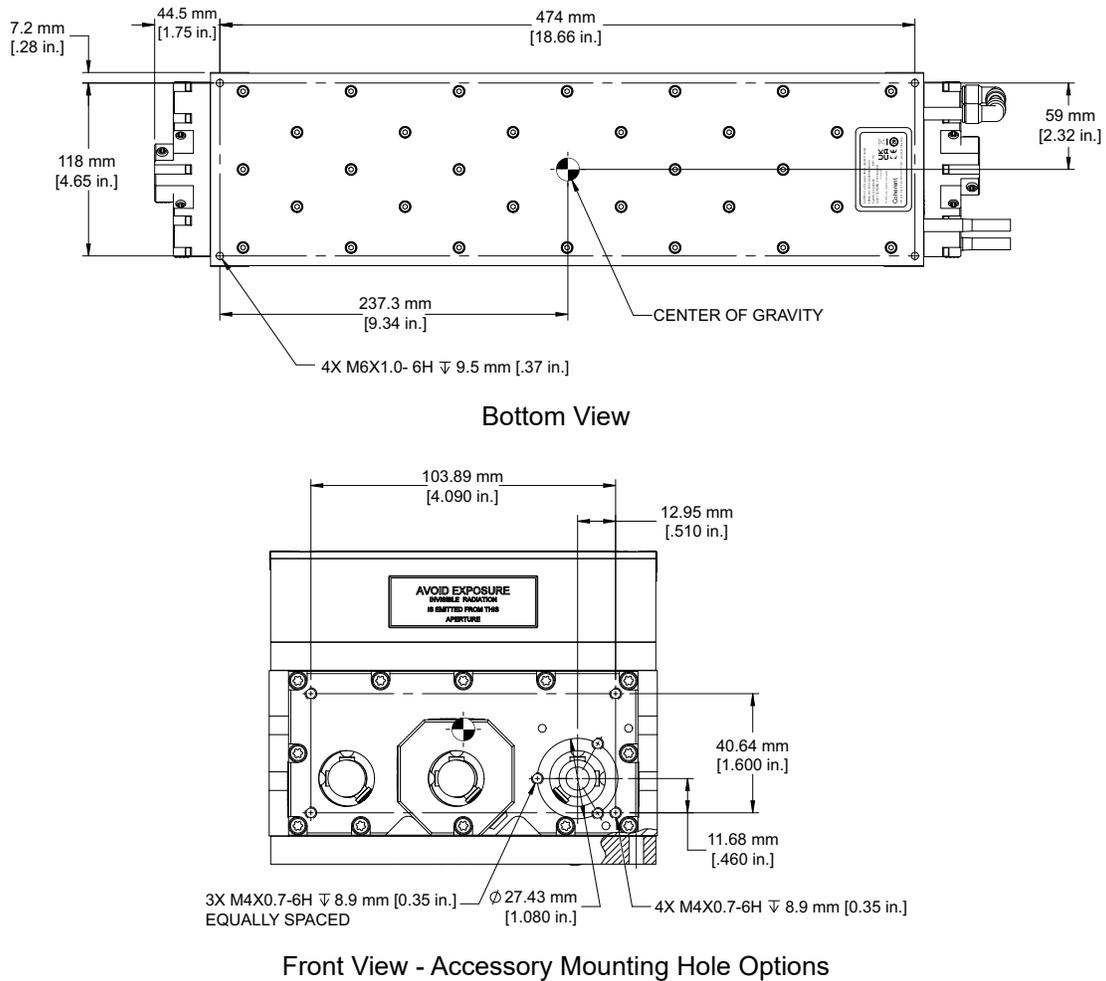


Figure 4-2. Cx-10 Liquid-Cooled Laser Dimensions



**Figure 4-2. Cx-10 Liquid-Cooled Laser Dimensions**

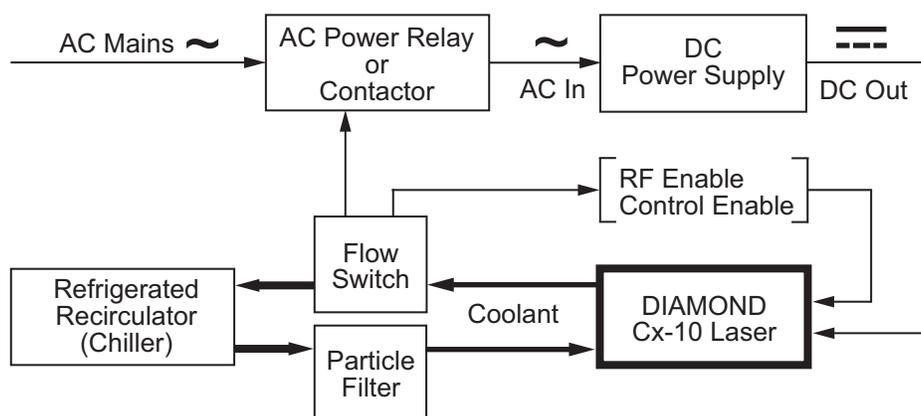
### 4.3.1 Cx-10 Mounting Considerations

Certain aspects of specific customer applications may preclude absolute interchangeability of laser heads. For example, for certain applications, the sensitivity of the application to optical beam pointing errors may require external optical realignment after the laser head is replaced in the customer’s integrated system. Depending on the method of mounting and the sensitivity of the integrated customer system to beam pointing errors, even removing a laser head from the customer’s system, then replacing the same laser head back into the customer’s system may require external optical realignment. This external alignment would be a repositioning of the head itself or adjustment of beam delivery mirrors (positions and angle). Consult Coherent if there is any question about such interchangeability issues.

Coherent recommends use of the optional brackets (part number 1101-12-0016 for a set of 4) that are designed for mounting the laser safely without inducing any stress onto the laser. Care must be taken not to induce stress onto the laser head, as optical mis-alignment of the laser resonator can occur, which would require the laser to be returned to Coherent for service. A mechanical drawing for this bracket is provided in Appendix B: Parts List” in the operator’s manual. Coherent strongly encourages use of this bracket or a similar design in order to accommodate temperature changes in operation while providing secure mounting.

## 4.4 Liquid Cooling

The Cx-10 liquid-cooled laser is cooled by means of liquid coolant. The cooling system, external to the laser head and the RF power module, is the responsibility of and must be supplied by the user. A schematic of the recommended configuration of the cooling system is shown in Figure 4-3.



**Figure 4-3. Recommended Liquid Cooling System Functional Block Diagram**

### 4.4.1 Cooling System Layout

The integrated laser tube and RF power module coolant lines are connected to each other by a factory installed tube so that they are always cooled in series. Do not change this coolant flow scheme or direction (e.g. do not remove the connection tube and cool the laser tube and RF power module in parallel).

Following the flow of coolant from the refrigerated recirculator, coolant flows through a particle filter to the laser head “supply” connection. This assures that the laser head receives the cleanest temperature stable cool-

ant possible. The coolant flows through the laser tube to the RF power module via a factory installed connection tube. After the RF power module, coolant flows out of the laser “return” connection to a flow switch, then back to the refrigerated recirculator.

To prevent inadvertent operation of the laser without adequate coolant, connect the flow switch to a power control device (power relay or contactor) on the DC power supply mains. By doing this, flow must be established before the laser is powered, and if flow is interrupted, laser operation is halted. Refer to coolant requirements in Table 3-1 (p. 26).

#### **4.4.2 Re-Circulation and Coolant Flow Interlock Switch**

The coolant flow switch should be the last element traversed by the coolant before it returns to the refrigerated recirculator “return” line. This assures that the flow switch verifies that coolant is flowing through the laser system. The flow switch must not be placed in any other position. The interlock, which is tripped when the coolant switch indicates no flow or low flow, cuts off AC power to the DC power supply to prevent the system from overheating.

#### **4.4.3 Signal Interface**

The signal interface in the laser interlock system may be used to turn the laser off when the coolant interlock is breached. With this approach, the laser is commanded to shut down via the signal interface, in the event that the coolant interlock system detects a coolant fault. Coherent recommends that both Modulation and Control Enable be commanded to the OFF state when the coolant interlock system detects a coolant fault. These signals are listed in Table 4-4 (p. 45) and described in the subsections of “Operation” in the operator’s manual.

#### **4.4.4 Thermal Shutdown Switch**

The Cx-10 laser has a thermal protection switch that protects the system at case temperatures over 60°C. Coherent recommends, however, that the OEM install sensors that detect coolant flow and shuts the laser down in the event of loss of coolant.

The system also provides a high temperature warning. This warning is used to alert the user to the need of maintenance in order to return the cooling system performance back to normal, full cooling capacity. Failure to take action regarding the temperature warning will result in poorer product performance (outside specifications) and lesser product life time.

#### 4.4.5 AC Power Relay

The recommended AC power relay used to cut mains to the DC power supply, in the event of cooling system failure, can also be used as part of the laser safety interlock system. Similarly, if the signal interface is used to shut down the laser when there is a cooling system fault, the signal interface can be used to shut down the laser in the event that there is a breach of a safety interlock. The design of the interlock controls must be in compliance with applicable safety standards, including those described in "Laser Safety" (p. 9).

#### 4.4.6 Water Leak Precautions

Coolant leaks are unlikely if coolant connections are properly made. However, it is advisable to take precautions to avoid damage in the event of leaks in the cooling system. One such precaution is to arrange cooling lines and connections such that coolant leaks would not result in coolant coming into contact with sensitive electronic equipment and components.

#### 4.4.7 Condensation of Water Vapor

If the coolant temperature is below the dew point of the ambient air, water will condense out of the air onto the outside of the laser head, and onto the outside surface and internal surfaces of the RF power module. Condensation can damage the output optical element of the laser head when the laser is turned on, and could damage internal components of the RF power module if power is applied while condensate is present.



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#### **NOTICE!**

**To avoid damaging the system, never allow the coolant temperature to fall below the dew point of the ambient air. Turn the coolant flow off if the laser will be off or stored for an extended period of time in humid conditions.**

---

If necessary, the laser system can operate with coolant temperatures slightly below the dew point of the ambient air. This requires special procedures to be followed, such as shutting off the coolant flow at all times when the laser is not producing laser output. Contact Coherent Product Support for more information about this option before attempting to operate the system in ambient air below the dew point.

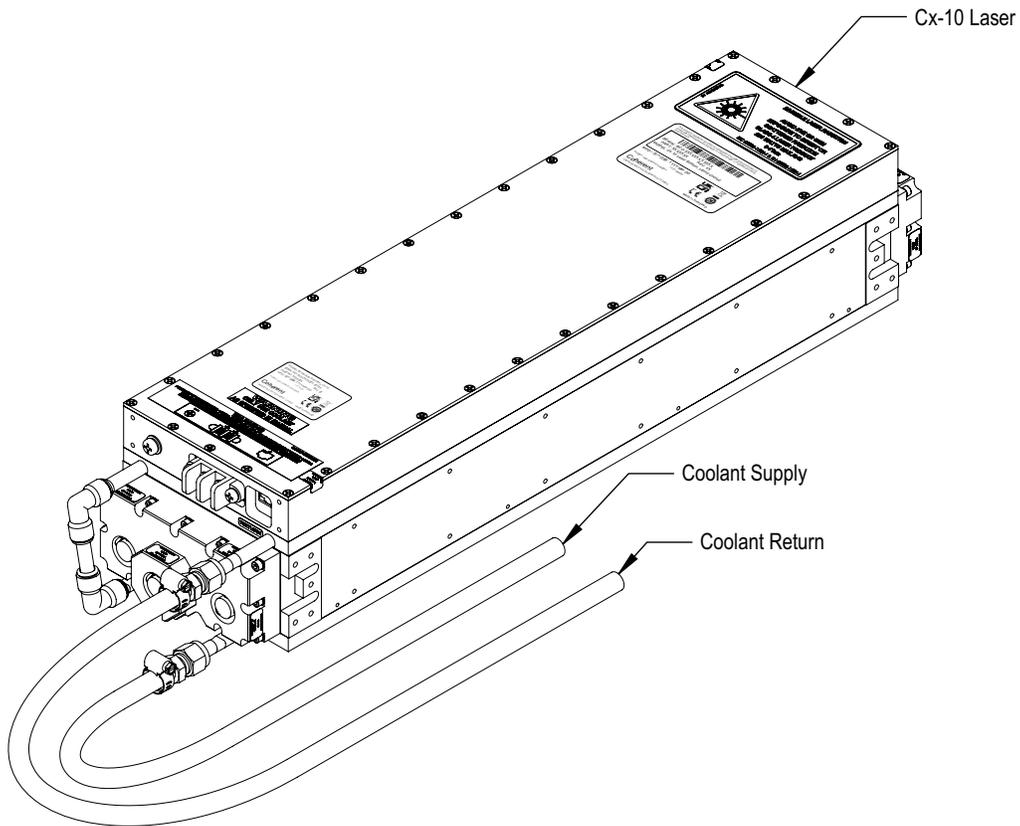


**NOTICE!**

To avoid possible damage to the laser head, never attempt to change the coolant fittings at the locations where the coolant enters the laser head. If the fittings must be changed for any reason, return the laser head to Coherent to be serviced by Coherent technicians.

### 4.4.8 Coolant Fittings on Laser System

The Cx-10 liquid-cooled laser has 8 mm. O.D. tubing for the connection interface. The user must supply an appropriate compression fitting to make the connection with the rest of the user's system.



**Figure 4-4. Cx-10 Liquid Cooling Connections**

#### 4.4.9 Cooling Capacity

The cooling system must have sufficient capacity to maintain the coolant temperature at the outlet of the refrigerated recirculator within the range given in Figure 3-1 (p. 23). With the laser operating at its maximum output power, the cooling system must dissipate up to  $\geq 1700$  W and maintain a coolant temperature of 20°C.

#### 4.4.10 Coolant Filtering

To avoid the accumulation of debris in the cooling system, it is recommended that the user of Cx-10 lasers incorporate coolant filtering in the coolant return line, as shown in Figure 4-3 (p. 32). The filter should trap particles larger than 30  $\mu\text{m}$  in size unless specified otherwise by the manufacturer of the refrigerated recirculator.

#### 4.4.11 Coolant Composition

The required coolant composition is a mixture of clean distilled or deionized water containing a low toxicity corrosion inhibitor. THE USE OF CORROSION INHIBITOR IS MANDATORY IN THE Cx-10 or Cx-10LSP LASER! Coherent has tested two different solutions that will prevent corrosion within the laser coolant circuit.

These are described in Table 4-1:

**Table 4-1. Recommended Coolant for Cx-10 and Cx-10LSP Lasers**

Product Name	Manufacturers Name and Contact	Heat Transfer Fluid Type	Required Heat Transfer Fluid Content	Freezing Burst Protection	Other Precautions
OptiShield	OptiTemp. Inc. <a href="http://www.optitempt.com">www.optitempt.com</a> US/Canada 231-946-2931	Corrosion Inhibited Water	10% solution in water	Does not reduce the water freezing point	Use may be restricted in geographical locations outside the US
Dowfrost™	Dow Chemical Inc. <a href="http://www.dow.com">www.dow.com</a> 989-636-1000	Inhibited Propylene Glycol and Water	30% in water	At 30% mix will provide burst protection to -25°C (-13°F)	See Note below



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**Note on the use of Dowfrost:**

Using Dowfrost at 30% in distilled water changes the heat transfer capacity of the water and also its viscosity. This means that the laser will be efficiently cooled as long as the specified flowrate of  $\geq 5.7$  lpm (1.5 gpm) is maintained.

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**NOTICE**

Failure to provide adequate cooling to the laser will result in unstable operation and potential failure.

---



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**NOTICE**

To prevent damage to the laser head and RF power module, never operate the Cx-10 liquid-cooled laser using untreated tap, distilled, or de-ionized water as a coolant. The laser contains materials which will suffer corrosion damage when exposed to water without corrosion inhibitors. Corrosion caused by improperly treated coolant voids the warranty.

---

It is important to add the right amount of corrosion inhibitor in the coolant mix. Too much may result in poor cooling performance and too little will result in reduced protection against corrosion. Levels lower than the recommended amount may also encourage microbial growth, which can result in fouling and blockage of the cooling system. Also, only use fresh, clean coolant mix (OptiTemp recommends that the coolant be drained and replaced annually).

Figure 4-5 shows system components from water circuits treated with inhibitor and a water circuit without inhibitor.



Untreated Water Circuit



Treated Water Circuit

**Figure 4-5. Water Circuits - Untreated and Treated**

#### 4.4.11.1

#### Freeze/Burst Protection

The recommended coolant mixture does not provide freeze protection; therefore the coolant temperature must be maintained above the freezing point of water. Since lower temperatures may occur during shipment and storage, the Cx-10 laser system should never be stored or transported unless the coolant has been completely removed by using a compressed air supply to blow out all coolant passages.



---

#### **NOTICE!**

**Never store or ship a complete Cx-10 laser system with coolant installed, as the coolant may freeze and cause permanent internal damage. Always remove the coolant prior to storage or shipment by using a compressed air supply to blow out all coolant passages. Plug or cap coolant inlet and outlet fittings after draining to prevent residual coolant leaks during storage or shipment. Damage to the laser during storage or shipment, as a result of failure to remove coolant and plug the inlet and outlet fittings after coolant removal, is specifically excluded from the product warranty.**

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#### 4.4.12 Alternative Coolant Composition

An alternative coolant composition is a mixture of water and DOW-FROST, a low toxicity, corrosion inhibited, propylene glycol based heat transfer fluid available from The Dow Chemical Company. Because this fluid consists of propylene glycol and non-toxic corrosion inhibitors, the legal and regulatory restrictions on its use and disposal are less demanding than is the case for fluids containing ethylene glycol. The required mixture is 25% to 30% DOWFROST by volume, with the balance consisting of water. In addition to DOWFROST, alternative propylene glycol based heat transfer fluids may also be used, as indicated in Table 4-2. In addition, for those applications where the user determines that the higher toxicity of an ethylene glycol based heat transfer fluid is acceptable, the fluids indicated in Table 4-3 may be used.

**Table 4-2. Propylene Glycol-Based Heat Transfer Fluids for Cx-10 and Cx-10LSP Lasers**

Product Name	Manufacturer's Name and Telephone Number	Suggested Distributor and Contact Information	Heat Transfer Fluid Type	<sup>2</sup> Required Heat Transferred Fluid Content in Coolant	Assured Burst Protection
<sup>1</sup> DOW-FROST or DOWCAL N	The Dow Chemical Company U.S./Canada: 1-800-447-4369 Europe: +31 20691 6268 Elsewhere: 1-517-832-1556	U.S.: Hubbard-Hall, 1-203-756-5521 <a href="http://www.hubbard-hall.com">www.hubbard-hall.com</a> or: S/C Industries, Inc. 1-800-675-4785	Inhibited propylene glycol	25 vol% to 30 vol%	- 18°C (0°F)
<p><sup>1</sup>DOWCAL N is a Dow Chemical product functionally equivalent to DOWFROST. DOWCAL N is available primarily in Europe, and DOWFROST is available primarily in the U.S. and Canada.</p> <p><sup>2</sup>The balance of the coolant consists of water with low mineral content.</p>					

Coherent has found that to be safe, distilled water is highly recommended as the dilution water component of the coolant mix. Recommended guidelines on dilution water quality are as follows:

- Chlorides and sulfates in dilution water less than 25 ppm
- Total hardness as calcium carbonate less than 100 ppm

The manufacturers listed in Table 4-2 and Table 4-3 offer prediluted mixtures. The water dilutions indicated in these tables are appropriate only for the undiluted product in each case.

**Table 4-3. Ethylene Glycol-Based Heat Transfer Fluids for Cx-10 and Cx-10LSP Lasers**

Product Name	Manufacturer's Name and Telephone Number	Suggested Distributor and Contact Information	Heat Transfer Fluid Type	<sup>1</sup> Required Heat Transferred Fluid Content in Coolant	Assured Burst Protection
DOWTHERM SR-1	The Dow Chemical Company U.S./Canada: 1-800-447-4369 Europe: +31 20691 6268 Elsewhere: 1-517-832-1556	U.S.: Hubbard-Hall, 1-203-756-5521 <a href="http://www.hubbard-hall.com">www.hubbard-hall.com</a>	Inhibited ethylene glycol	30 vol% to 35 vol%	- 27°C (-17°F)
<sup>1</sup> The balance of the coolant consists of water with low mineral content.					

See “Maintenance and Troubleshooting” in the operator’s manual for maintenance and replacement requirements for the coolant.



**NOTICE!**

To prevent damage to the laser system, never operate any Cx-10 liquid cooled laser using only ordinary water, such as tap water or deionized water, as a coolant. These lasers contain materials which will suffer corrosion damage when exposed to plain water without corrosion inhibitors. Corrosion caused by improper coolant voids the warranty.

It is important to neither use too much, nor too little corrosion inhibited glycol in the coolant mix. Too much glycol will result in poor cooling performance, and possibly overheating of parts of the laser system. Too little glycol will result in reduced protection against corrosion, freezing, and bursting. Glycol fluid levels lower than the recommended amount may also encourage microbial growth, which can result in fouling and blockage of the cooling system.

#### 4.4.12.1 Freeze/Burst Protection

With the recommended alternative coolant mixes, burst protection is assured down to a temperature of - 18°C (0°F) for the propylene glycol based fluids (Table 4-2 on page 39) and to - 27°C (- 17°F) for the ethylene glycol based fluids (Table 4-3 on page 40). Since lower temperatures may occur during shipment and storage, Cx-10 lasers should never be shipped or stored unless the coolant has been drained. And it is strongly suggested that the coolant within cooling lines of the laser system components be blown out with dry air or Nitrogen.



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**NOTICE!**

To avoid damage, never ship or store any Cx-10 laser system containing coolant if it is possible it will be exposed to temperatures below the freezing point of the coolant during such shipment or storage. Plug or cap coolant inlet and outlet to prevent coolant leaks during shipment or storage.

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#### 4.4.13 Coolant Flow Rate and Pressure

Requirements on coolant flow rate are listed in Table 3-1 (p. 26). To prevent damage to the laser head or the RF power module, the gauge pressure of the coolant at the laser head and at the RF power module must not exceed 120 psig (i.e. the gauge pressure – the difference between the absolute pressure of the coolant and the absolute pressure of the ambient air – must not exceed 7 kg/cm<sup>2</sup>, or 690 kPa). Note that the gauge pressure at the laser system includes the effect of the gravitational pressure change if the refrigerated recirculator is mounted much higher than the laser system.



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**NOTICE!**

Exceeding the maximum allowed gauge pressure in the laser head or RF power module, even for a short period of time, may cause irreversible damage and result in permanent coolant leaks.

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Depending on the customer's overall cooling system design, portions of the cooling system, other than the laser head and the RF power module, may limit the maximum-allowed gauge pressure of the coolant to a lower pressure than the value noted above for the laser head and the RF power module.

#### **4.4.14 Pressure Drop**

The pressure drop from the coolant outlet to the coolant inlet of the refrigerated recirculator will depend on many factors, including:

- Flow rate
- Temperature
- Length and inside diameter of coolant hoses and connections
- Coolant composition

To achieve the minimum flow rates given in Table 3-1 (p. 26), provide a pressure differential of at least 206 kPa (30 psi) between the coolant inlet and coolant outlet of the laser. In addition, there is some pressure drop in the cooling lines, which depends primarily on the diameter and length of these lines.

The selected arrangement, once configured, should be checked for adequate flow within the specified pressure limits.

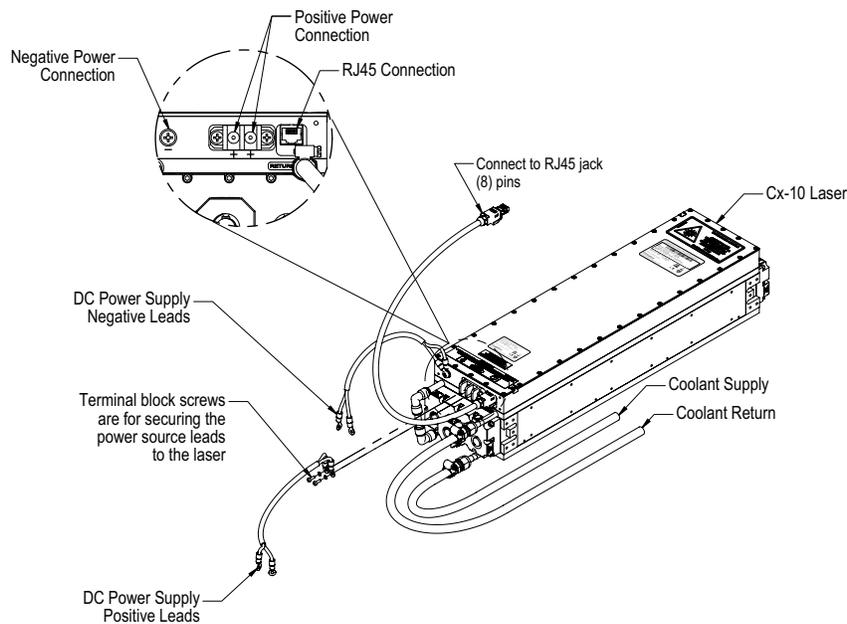
#### **4.4.15 Materials Used in Cooling Systems**

Although the coolant mix recommended above will control corrosion in the cooling system to some degree, certain materials must be avoided to further reduce corrosion problems. In particular, galvanized steel must be avoided in all user-supplied cooling system components which come into contact with the coolant because zinc will react with the corrosion inhibitor.

In general, corrosion problems in the cooling system will be minimized if only copper, stainless steel, nickel plated brass, and plastic materials come into contact with the coolant

## 4.5 Electrical Power Connection

The Cx-10 laser requires 48 VDC input DC power. This power is carried from the power source to the system through the terminal block on the Cx-10. The maximum current required is 38 A. See Figure 4-6.



Note: Pin #1 of RJ45 control interface is on the left as viewed.

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**Connect leads to the user-supplied power source last after other connection are made.**

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**Figure 4-6. Electrical Connections to Cx-10**

The negative (return) side of the DC input connection to the Cx-10 RF power module is connected internally to the chassis. The user must assure that the system into which the Cx-10 is built protects against the possibility that the Cx-10 chassis could be at a hazardous voltage and that personnel could be exposed to these voltages.




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**DANGER!**

**To avoid potentially fatal electrical shock hazards from electrical equipment, be sure to follow all applicable electrical codes such as (in the U.S.) the National Electrical Code (NEC).**

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Coherent requires that the user review the precautions described in "Laser Safety" (p. 9) regarding electrical safety before using the Cx-10 laser. It is the user's responsibility to provide circuit breakers and/or fusing of the AC power source, in accordance with all applicable laws and regulations.

#### 4.5.1 DC Power Supply Requirements

The following are the requirements for the customer-supplied DC power supplies:

DC Voltage:	48 VDC measured at the terminals
Peak Current:	120 A for a minimum of 1 ms with a maximum voltage drop of 1.5 V
Max. Continuous Current:	≤ 38 A at 100% duty
Regulation:	< ± 2%
Ripple and Noise:	< 1% p-p (20 MHz BW limit)
Overload and Short Circuit Protect:	Automatic Recovery

##### 4.5.1.1 DC Power Supply Cabling Requirements

The user must connect both positive supply terminals to the DC power supply. The two positive supply leads should be 10 AWG or larger. The negative supply connection may also be made with two 10 AWG leads, or a single 8 AWG lead. These recommendations assume that the power leads are no longer than 3 meters in length. For longer leads, the wires must be sized appropriately.



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**Typically, doubling the cross-sectional area of a wire at a given length will reduce the AWG by 3.**

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## 4.6 Control Signal Connection

Electrical control of the Cx-10 laser is achieved via an RJ-45 connector built into the system. The signals carried on each of the pins are indicated in Table 4-4. Details about controlling the laser through the signal interface are discussed in “Operation” in the operator’s manual.

**Table 4-4. Signal Interface Description and Connector Pinout**

Pin No.	Signal Description
1	Modulation TTL logic input; 1 = RF ON, 0 = RF OFF; 1 k $\Omega$ impedance This input turns on the laser. See also Pin 7, Control Enable, below
2	+15 $\pm$ 0.5 VDC, 0.25 Amps max output for customer use
3	LASER OK TTL logic output; 1 = LASER OK, 0 = LASER Fault; I <sub>OH</sub> = -0.4 mA, I <sub>OL</sub> = 8 mA Output is asserted when no faults (VSWR, Temp. or Volt.) are detected Indicates that the temperature of the laser head is <80°C
4	Temperature OK TTL logic output; 1 = Temp OK, 0 = Temp Fault; I <sub>OH</sub> = -0.4 mA, I <sub>OL</sub> = 8 mA The temperature fault pin will assert (go low) whenever the temperature is 40°C or above If the temperature reaches 45°C or above, the Laser OK pin will <b>also</b> go low, and the laser will go into a Temperature Fault state
5	Voltage OK TTL logic output; 1 = Voltage OK, 0 = Voltage Fault; I <sub>OH</sub> = -0.4 mA, I <sub>OL</sub> = 8 mA Output is asserted when DC supply voltage (V <sub>DD</sub> ) is between 43 VDC < V <sub>DD</sub> < 55 VDC
6	Internal Coherent use; Do Not Connect
7	Control Enable TTL logic input; 1 = Laser Control Enabled, 0 = Laser Control Disabled This input must be asserted before Modulation can be used to turn on laser This signal should not be used to modulate the laser
8	Customer Logic Ground for all interface signals
Notes: 1) Connector used is RJ-45 type. 2) These specifications are subject to change.	



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**NOTICE!**

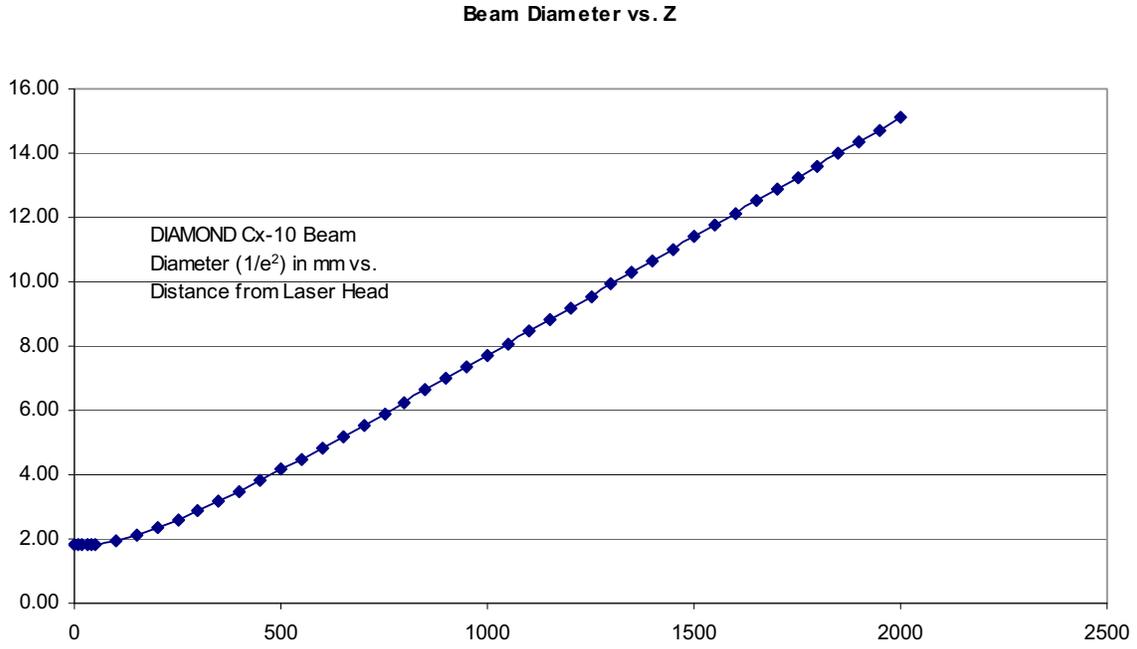
Coherent highly recommends use of shielded interface cables. The interface cable shield must connect to the chassis ground of the controller. In addition to proper shielding, this shield provides a secondary connection for the signal ground (Pin 8).

A floating ground connection (use of un-shielded interface cable or no return path between the host control electronics and the laser) can present an unsafe condition and result in unstable or unexpected operation of the laser. This condition can arise when the control signal ground connection (Pin 8) is lost and the Control Enable (Pin 7) and Modulation (Pin 1) remain high. Therefore, Coherent strongly recommends that a second safety ground be provided either via a shielded control cable or common potential chassis mounting between the laser head and the control electronics.

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## 4.7 Beam Propagation

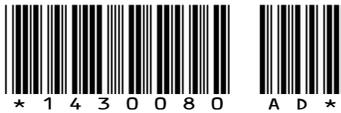
The true waveguide structure of the Cx-10 delivers a 1.8 mm  $1/e^2$  diameter beam with a nominal 7.5 mrad  $1/e^2$  full angle divergence. The typical beam diameter as a function of distance from the laser is shown in Figure 4-7.



**Figure 4-7. Beam Diameter vs. Distance From Laser Head**





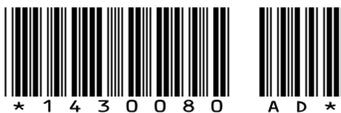


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