

DIAMOND C-30 & C-30+ Series

Low Power CO₂ OEM Lasers for Marking and Engraving Applications

The Coherent C-30 $\rm CO_2$ laser provides 30 Watts of power with best-inclass reliability and package size, making it the OEM laser of choice for high performance laser marking and engraving systems. This production-ready, easy-to-integrate laser system enables high quality laser marking with low maintenance and operating costs. The C-30 is ideal for laser processing of many materials, including paper, plastics, wood, rubber, leather, cloth and more.

The C-30 is part of the Coherent C-Series family of products which offer a full range of power levels – from 20 W to 70 W. Based on a sealed waveguide and integrated RF power supply design, the C-30 boasts outstanding production-proven reliability (lifetime >50,000 hours), while delivering superior beam quality and power stability in a compact, flexible and integrated package. The modular platform design provides cost-effective optimization of operating wavelength (from 9.3 to 10.6 µm) and cooling configuration (air/liquid), enabling rapid adapt-ability to changing applications and market needs.



FEATURES & BENEFITS

- Superior beam quality, power stability and rugged reliability
- Industry leading compact size with integrated RF power supply
- High performance at multiple wavelengths - 9.3 μm, 10.2 μm, and 10.6 μm
- Wide power range with constant wave (CW) or pulse width modulation (PWM) control
- Air and liquid cooled configurations available
- High quality laser processing on a wide range of materials

APPLICATIONS

- Marking
- Engraving
- Cutting

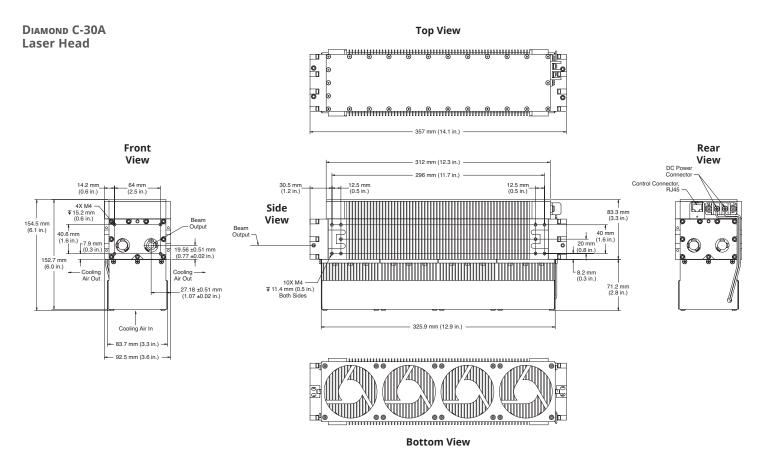


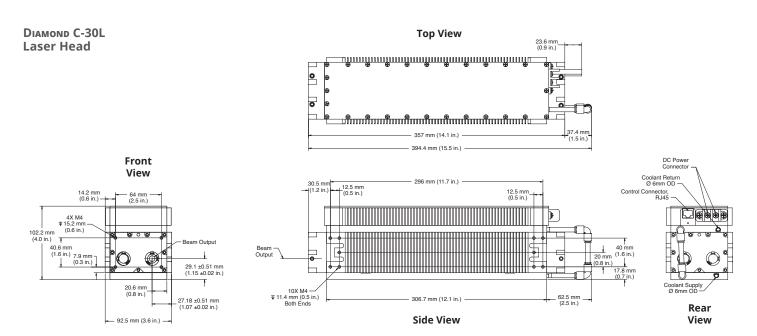
SPECIFICATIONS	Diamond C-30 (9.3 μm)	Diamond C-30 (10.2 μm)	DIAMOND C-30	Diamond C-30+ (9.3 μm)	Diamond C-30+ (10.2 μm)	DIAMOND C-30+	
Wavelength (µm)	9.24 to 9.35	10.11 to 10.31	10.55 to 10.63	9.24 to 9.35	10.11 to 10.31	10.55 to 10.63	
Optical Output Power¹ (W)	17	30	30	17	30	30	
Power Stability ² (%)	±5	±5	±5	±4	±4	±4	
Mode Quality (M ²)	<1.2						
Beam Size (mm)	1.8 ±0.2						
Beam Divergence (mrad, full angle)	<7.5	<7.5 <8.0			<8.0		
Polarization	>100 to 1 (fixed linear, parallel to width)						
Operating Frequency and Duty Cycle	0 to 200 kHz, 0 to 100% DC						
Ingress Protection Rating (IP)	NA	NA	NA	IP 65	IP 65	IP 65	
CONFIGURATION & FACILITY	REQUIREME	NTS					
Weight	6.6 kg (14.5 lbs)						
Dimensions	395 x 93 x	395 x 93 x 155 mm (15.5 x 3.7 x 6.1 in.) 475 x 93 x 155 mm (18.7 x 3.7 x 6.1 in.)					
Input Power ³	48 VDC, 11.5 A						
Cooling	Liquid Available Upon Request						
Heat Dissipation (W)	<575						
Maximum Case Temperature	<60°C (140°F)						
Operating Environment							
Temperature	5 1	5 to 40°C (41 to 104°F) 5 to 45°C (41 to 113°F)					
Altitude	<2000 m (6500 ft.)						
Humidity		Non-Condensing Non-Condensing					
Shipping/Storage Environment	-10 to 60°C (14 to 140°F), Non-Condensing						

- 1 Power measured at 25°C and derated by 19k/C for higher laser head temperatures.
 2 Power stability based on ±(Pmax Pmin)/(2*Pmax) average power measurement at constant duty cycle after 10-minute warm-up at operating condition.
 3 Optional fans add 1A.



MECHANICAL SPECIFICATIONS







8.0 mm (0.31 in.) - 10X ØM4X0.7-6H ▼ 11.4 mm (0.45 in.) Both Sides 27.2 mm (1.07 in.)

Front

View

MECHANICAL SPECIFICATIONS

DIAMOND C-30+ Air-Cooled Laser Head

Top View 372.1 mm (14.65 in.) Control Cable RJ45 48 VDC Power (2) 14 GA Wires 398.6 mm (15.69 in.) 326.5 mm (12.85 in.) 326.5 mm (0.49 in.) 12.5 mm (0.49 in.) 326.5 mm (0.49 in.) 326.5 mm (0.49 in.) 326.5 mm (0.49 in.) 40.0 mm (1.57 in.) 40.0 mm (1.57 in.) 40.0 mm (1.57 in.)

DIAMOND C-30+ Air-Cooled with Fans Laser Head

Rear

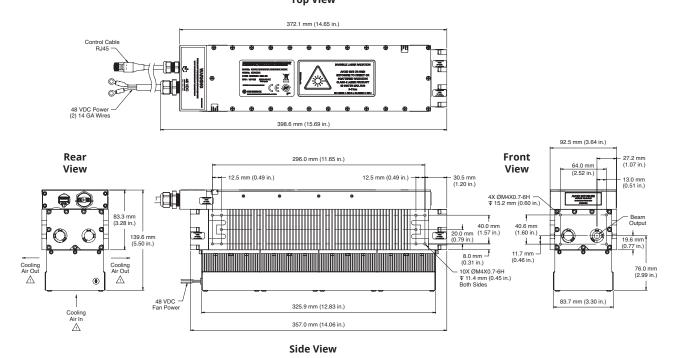
View

View

Top View

324.3 mm (12.77 in.)

357.0 mm (14.06 in.)





MECHANICAL SPECIFICATIONS

DIAMOND C-30+ Air-Cooled, Axial Flow Laser Head

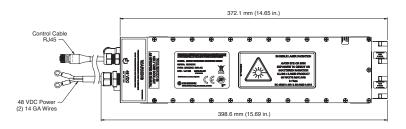
Top View 372.1 mm (14.65 in.) 48 VDC Power (2) 14 GA Wires 398.6 mm (15.69 in.) 92.5 mm (3.64 in.) 326.5 mm (12.86 in.) - 13.0 mm (0.51 in.) 12.5 mm (0.49 in.) 12.5 mm (0.49 in.) -4X ØM4X0.7-6H — ▼ 15.2 mm (0.60 in.) WOO DECORDED 83.3 mm (3.28 in.) Side View 8.0 mm (0.31 in.) - 10X ØM4X0.7-6H ▼ 11.4 mm (0.45 in.) Both Sides 80.3 mm (3.16 in.) 324.3 mm (12.77 in.) Rear 357.0 mm (14.06 in.) Front View View

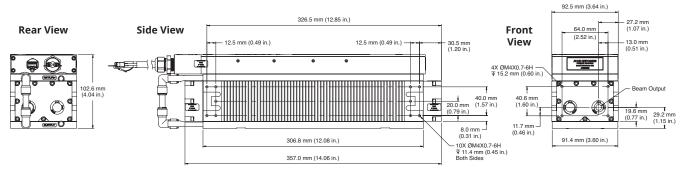


MECHANICAL SPECIFICATIONS

DIAMOND C-30+ Liquid-Cooled Laser Head

Top View







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